



Polymethyl Methacrylate (PMMA) 8S-305

Items	Test standards	Unit	Data
Thermal properties			
Coefficient of linear thermal expansion	ISO11359-2	1/°C	8×10 ⁻⁵
Vicat Softening temperature (VST)	ISO306	°C	108
Load heat distortion temperature 1.82Mpa	ISO75-2	°C	98
230 °C 3.8 kg melt flow index (MFI)	ISO 1133	g/10min	3.1
Mechanical properties			
Tensile Modulus	ISO 527-2	Mpa	3300
Tensile strength	ISO 527-2	Mpa	77
Elongation @ Break	ISO 527-2	%	5.5
Charpy impact strength	ISO 179-1	KJ/m2	20
Other properties			
Density	ISO 1183	-	1.19
Water absorption	ISO 62	%	0.3
Flame retardant	UL 94	-	HB

***The above data is accurate and reliable, but it's only a representative sample of data**